

FUNDAMENTALS OF METAL CASTING%0A

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[1 Chapter 10 Fundamentals of Metal Casting 10.1 Introduction One of the oldest processes used to shape metals is the casting process \(CP\) which basically Chapter 10 Fundamentals of Metal-Casting Chapter 10 Fundamentals of Metal-Casting Alexandra Schöningg, Ph.D. Mechanical Engineering University of North Florida Figures and figure text by Manufacturing Engineering and Technology Kalpakjian and Schmid Page 10-2Page 1-2 Casting Fundamentals What is it? Pouring of molten metal into a mold cavity Casting cools and takes the shape of the cavity Casting is removed upon solidification](#)

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[Fundamentals of Metal Casting QUALITATIVE PROBLEMS 10.15 Describe the stages involved in the contraction of metals during casting. The stages involved in the contraction of metals during casting are outlined in Section 10.5.2 on p. 274. The student is encouraged to elaborate further regarding these stages, also providing some data from the technical literature for purposes of comparison. 10.16](#)

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[Die casting is a metal casting process that is characterized](#)

by forcing molten metal under high pressure into a mold cavity. The mold cavity is created using two hardened tool steel dies which have been machined into shape and work similarly to an injection mold during the process.

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1.1 FUNDAMENTALS OF METAL CASTING 0. Phase Diagram 1. Overview 2. Heating & Pouring 3. Solidification and Cooling 2 0. Alloys and Phase Diagram Pure Metals

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Fundamentals of Metal Casting 98 dendritic structure. As the carbon in the steel is increased, however, there is a greater tendency to form dendrites and hence the time to solidify increases.

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Casting is one of the oldest manufacturing process. It is the first step in making most of the products.

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Desirable for regions of the casting most distant from the liquid metal supply to freeze first Solidification to progress from these remote regions toward the riser 2007 John Wiley & Sons, Inc. M.P.Groover, Fundamentals of Modern Manufacturing 3/e

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